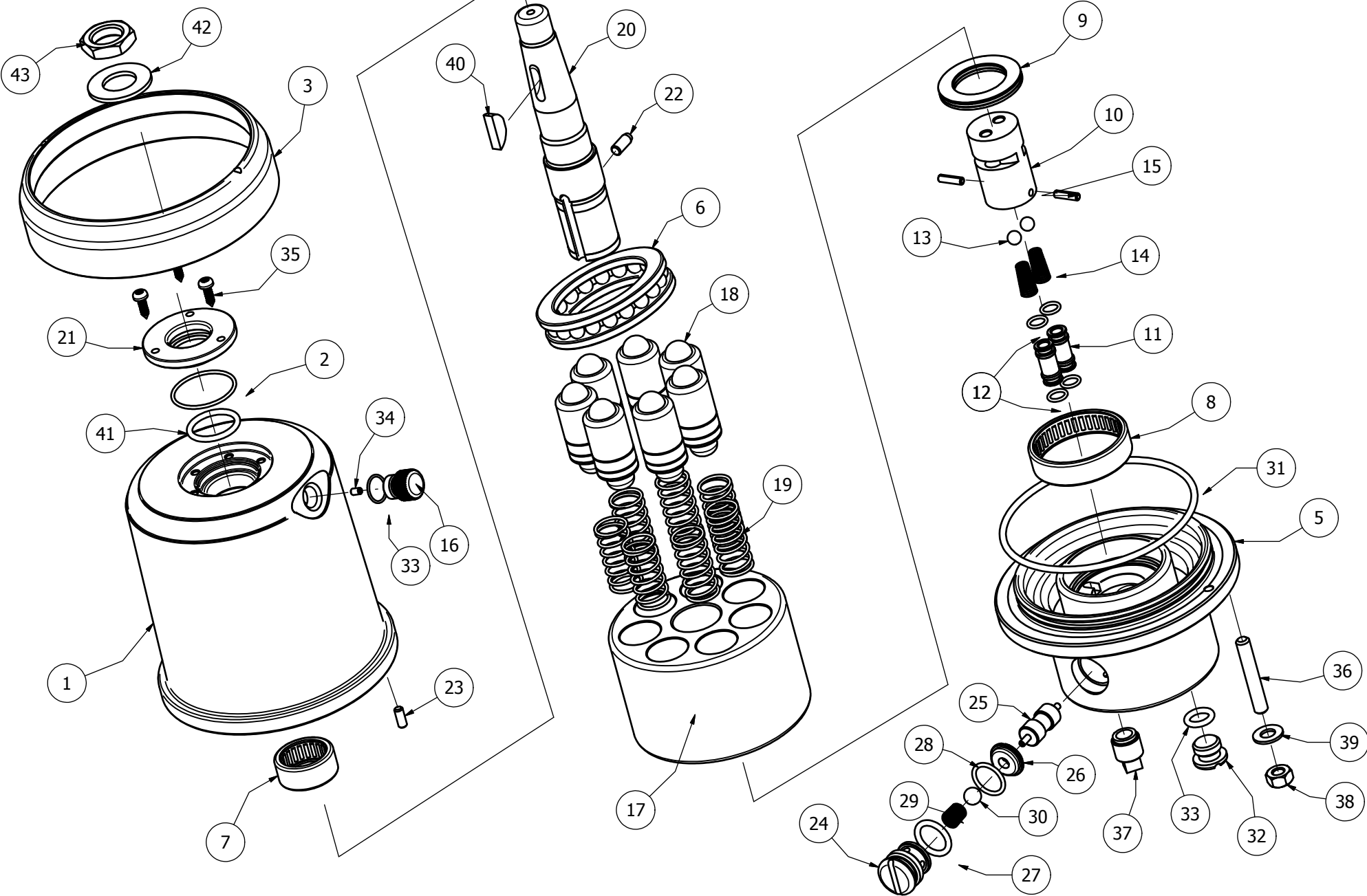


401 - 402 HELM PUMP



401 & 402 HELM PUMP

NUMBER	DESCRIPTION	PART NUMBER	QTY
1	HELM BODY	HB-6630	1
2	O-RING GLAND RETAINER	RRV-197 M28x1.5	1
3	MOUNTING RING	MR-6632	1
5	END PLATE	EP-6631	1
6	BEARING THRUST 10201	BE-10201	1
7	BEARING HK2212	BE-10262	1
8	BEARING HK4012	BE-10263	1
9 - A	BEARING NEEDLE ROLLER	BE-10264	1
9 - B	BEARING THIN WASHER	BE-10265	1
9 - C	BEARING THICK WASHER	BE-10266	1
10	DISTRIBUTOR SHAFT	SH-6424	1
11	TRANSFER TUBES	OT-6287	2
12	O-RING TRANS. TUBE	RVO-010	4
13	1/4" BALL	BA-10261	2
14	CONICAL COMPRESSION SPRING	SP-10260	2
15	1/8"x7/16" PIN SELLOCK	RP-10267	2
16	FILLER CAP VENTED	FC-6291	1
17	101 CYLINDER BLOCK	CY-6422	1
	102 CYLINDER BLOCK	CY-6430	1
18	101 PISTON	PI-6428	7
	102 PISTON	PI-6431	7
19	COMPRESSION SPRINGS	SP-10268	7
20	SHAFT	SH-6633	1
21	GLAND RETAINER	GL-6634	1
22	M5x12 DOWEL PIN	DO-6095	1
23	M4x12 DOWEL PIN	DO-10044	1
24	LOCK VALVE CARTRIDGE	VL-6290	2
25	LOCK VALVE PISTON	VL-6288	1
26	LOCK VALVE SEAT	VL-6289	2
27	O-RING L.V.	RVO-113	2
28	O-RING L.V. SEAT	RVO-015	2
29	LOCK VALVE COMPRESSION SPRING	SP-10205	2
30	5/16" LOCK VALVE BALL	BA-10203	2
31	END PLATE ORING M88x3	RRV-708	1
32	BALANCE LINE PLUG	PL-6296	2
33	O-RING	RVO-012	3
34	PLUG GRUB SCREW	SC-10239 M3x5	1
35	SELF TAPPING SCREW #6x1/2	SC-10068	3
36	MOUNTING STUDS	ST-6295	3
37	TP-28 BLACK PLUG	PL-10176	2
38	NUT 1/4"x20 UNC	NU-10218	3
39	WASHER FLAT 304 1/4"x9/16"X18g	WA-10223	3
40	WOODRUF KEY 3/16x3/4	KE-10219	1
41	ORING FRONT SEAL	RVO-117	1
42	WASHER FLAT BRASS 16x30x2	WA-10013	1
43	LOCK NUT 5/8"UNF	NU-6108	1